# Topics

- Types of aerosols
- Application of aerosols
- Biopharmaceutical aspects
  - Anatomy
- Preparations for inhalation
  - Liquid preparations
  - Solid preparations



# Aerosols

#### Main types of aerosols:

- Solution-based
- Water medium
- Suspension or dispersion systems
- Foam-based systems
  - $\circ$  Water-based, stable foams
  - Non-aqueous, stable foams
  - Quick-breaking foams
  - Temperature sensitive foams



#### Air fresheners



Ear spray



Outer ear

Middle ear Inner ear







#### Nasal spray

Nasal Spra









#### Mouth spray









#### Throat treatment







#### Skin therapy

Pigmentation





Before



After 1 Week



#### Skin therapy

#### Sunburn







#### Skin therapy

#### Skin burning







#### Skin therapy

#### Eczema









#### Antianginal











Store below 25°C, 貯計攝氏25°以下 Do not spray into flames or on any incandescent material. Do not open the empty container by force or incinerate. Keep out of the reach of children.



#### Body odour









#### Foot & nail antifungal spray





Rectoix Unix, Unit Dicale, Ortania, Mil

CAUTION / ATTENTION 50 ml / 44 g

50 04 / 1 7 5 10



# **Preparations for Inhalation** (*Inhalanda*)



#### **Preparations for inhalation**

Definition

**Preparations for inhalation** are **liquid** or **solid** preparations intended for administration as **vapours** or **aerosols** to the **lungs** in order to obtain a **local** or **systemic** effect.

They contain **one** or **more active substances** which may be **dissolved** or **dispersed** in a suitable vehicle.

## **Preparations for inhalation**

#### Definition

Depending on the type of preparation, inhalation preparations may contain:

- propellants,
- co-solvents,
- diluents,
- antimicrobial preservatives,
- solubilizing and
- stabilizing agents, etc.

These excipients **do not adversely affect the functions** of the mucosa of the respiratory tract or its cilia.

Preparations for inhalation are supplied in **single** or **multi-dose** containers.

# Biopharmaceutical aspects







#### Anatomy of the airways

- Air enters the nostrils
- passes through the nasopharynx,
- the oral pharynx
- through the glottis
- into the trachea
- into the right and left bronchi, which branches and rebranches into
- bronchioles, each of which terminates in a cluster of
- alveoli.

#### Only in the alveoli does actual gas exchange takes place.

There are some **300 million alveoli** in adult lungs.

These provide a surface area of some 160 m<sup>2</sup>.

(Almost equal to the area of a tennis court and 80 times more than the area of our skin!).

Anatomy of the airways



#### Anatomy of the airways



## **Particles in respiratory system**



## **Particles in respiratory system**

The mechanism of **deposition** of inhaled particles affect the

- size,
- sedimentation,
- density,
- shape,
- surface charge,
- surface tension,
- the particles hygroscopicity.

These properties influenced by the

- excipients,
- mode of administration and
- the atomizing parameters.

## **Particles in respiratory system**

Mechanism of drug absorption

The absorption of drugs may occur by:

- drug diffusion through alveoli,
- absorption through aqueous pores by carrier mediated transport (aquaporin channel),
- phagocytosis of insoluble particles allow absorption of compounds with low
  lipophilicity or high molecular weight.







# Preparations for inhalation Liquid preparations



Definition

Liquid preparations for inhalation are **solutions** or **dispersions**.

Liquid preparations for inhalation may be distinguished:

- 1. preparations intended to be converted into vapour,
- 2. liquid preparations for nebulisation,
- 3. pressurised metered-dose preparations for inhalation.







#### Preparations intended to be converted into vapour

Preparations intended to be converted into vapour are

- solutions,
- dispersions or
- solid preparations.

They are usually added to hot water and the vapour generated is inhaled.







#### Liquid preparations for nebulisation

Liquid preparations for inhalation intended to be converted into aerosols by continuously operating nebulisers or metered-dose nebulisers are

- solutions,
- suspensions or
- emulsions.

Suitable co-solvents or solubilisers may be used to increase the solubility of the active substances.

Liquid preparations for nebulisation in concentrated form for use in continuously operating nebulisers are diluted to the prescribed volume with the prescribed liquid before use.

Liquids for nebulisation may also be prepared from powders.

#### Liquid preparations for inhalation

#### A. Preparations for steaming

- they may be solutions, dispersions or solids. Such formulations are usually added to hot water and the vapour formed must be inhaled.

#### **B. Liquid for nebulization**

- aerosolized with a continuous nebulizer or metering valve nebulizer, in the form of solutions, suspensions or emulsions. The solubility of the active ingredient may be increased by the use of a suitable co-solvent or solubilizer.

#### C. Pressurized inhaled metered dose

- solutions, suspensions or emulsions in dosing valves marketed in special containers which are pressurized with a suitable mixture of propellants or liquefied propellants, whether or not they may be used as solvents. Addition of cosolvents and solubilizers is permitted.

#### Liquid preparations for nebulization Continuously operating nebulizers

The pH of the liquid preparations for use in **continuously operating nebulizers** is not **lower than pH 3** and **not higher than pH 8.5**.

Suspensions and emulsions are readily dispersible on shaking and they remain sufficiently stable to enable the correct dose to be delivered.

Aqueous preparations for nebulization supplied in **multidose** containers may contain a suitable **antimicrobial preservative** at a suitable concentration except where the preparation itself has adequate antimicrobial properties.

Continuously operating nebulizers are devices that **convert liquids into aerosols** by **high-pressure gases, ultrasonic vibration** or other methods. They allow the dose to be inhaled at an appropriate rate and particle size which ensures deposition of the preparation in the lungs.

#### Liquid preparations for nebulisation Continuously operating nebulisers







The power injectors with oxygen, compressed air, or ultrasonically produced spray.

#### Liquid preparations for nebulisation Handy nebulizer









Inhalation nebulizer equipment




#### Jet nebulizer

Machine sprayers produce spray with oxygen, pressurized air, or ultrasound.

## Pressurised metered-dose preparations for inhalation

**Pressurised metered-dose preparations** for inhalation are

- solutions,
- suspensions or
- emulsions

supplied in special containers equipped with a metering valve and which are held under pressure with suitable propellants or suitable mixtures of liquefied propellants, which can act also as solvents.

#### Pressurised metered-dose preparations for inhalation

- Suitable **co-solvents**, **solubilisers** and **stabilisers** may be added.
- The delivered dose is the dose delivered from the inhaler to the patient.
- For some preparations, the dose has been established as a metered-dose.
- The metered-dose is determined by adding the amount deposited within the
- device to the delivered dose. It may also be determined directly.

### Pressurised metered-dose preparations for inhalation



Metered-dose nebulisers are devices that convert liquids into aerosols by highpressure gases, ultrasonic vibration or other methods. The volume of liquid to be nebulised is metered so that the aerosol dose can be inhaled with one breath.

## Pressurised metered-dose preparations for inhalation Spacer device



#### The Nebuhaler® spacer device fitted with a facemask for use by a child

# Pressurised metered-dose preparations for inhalation

#### **Spacer device**



#### How to Use a Metered-Dose Inhaler with a Spacer





1. Shake the medicine.

Insert the mouthpiece of the inhaler into the rubber-sealed end of the spacer.



 Breathe all of the air out of your lungs. Then put the spacer into your mouth between your teeth. Make a tight seal around the mouthpiece with your lips.



 Press the metered-dose inhaler down once to release a spray of medicine. The medicine will be trapped in the spacer. Breathe in slowly and deeply.



5. Hold your breath for at least 5 to 10 seconds. Breathe out slowly.

### Pressurised metered-dose preparations for inhalation

One of the most crucial components of a metered-dose inhaler (MDI) its propellant. The propellant provides the force to generate the aerosol cloud and is also the medium in which the active component must be suspended or dissolved. Propellants in MDIs typically make up more than 99% of the delivered dose, so it is the properties of the propellant that dominate more than any other individual factor.

#### Suitable propellants must:

- have a boiling point in the range -100 to +30°C
- have a density of approximately 1.2 to 1.5 g cm-3 (approximately that of the drug to be suspended or dissolved)
- have a vapour pressure of 40 to 80 psig
- have no toxicity to the patient
- be non flammable
- be able to dissolve common additives.

#### Active ingredients should be either fully soluble or fully insoluble.

## Advantages of metered-dose pressurized preparations

- Easy to carry
- Easy to use
- It does not contaminate during use
- It is aseptically rechargeable and maintains its purity
- Protection from light, oxygen and moisture
- The goal is not-contact during application

## **Disadvantages** of pressurized preparations

- Risk of explosion
- Output may be reduced during use
- Limited security
  - Flammable
  - Overpressure
  - Unintentional inhalation
- Insufficient application in some cases
- Local and nasal sprays can not be water based systems

## **Pressurised inhalation solutions**

- ALVESCO 160 µg
- ATROVENT N 21 μg/dose
- ATIMOS 12 µg/dose
- FOSTER 100 μg/6 μg









## **Pressurized inhalation** <u>suspensions</u>

ECOSAL

**VENTOLIN** Evohaler

SEREVENT EVOHALER 25  $\mu$ g/dose

FLIXOTIDE EVOHALER 125  $\mu$ g/dose

FLIXOTIDE EVOHALER 250 µg/dose

SYMBICORT forte SERETIDE Evohaler 25/50 µg/dose

SERETIDE Evohaler 25/125 µg/dose

SERETIDE Evohaler 25/250 µg/dose

## **Special atomizing**

#### Process: piezoelectric - membrane - atomized droplets



## **Special atomizing**

Process: Ultrasonic nebulizer – Propellant free



# Preparations for Inhalation Solid preparations Inhalation powders

## **Powder inhalation**

#### **DPI= dry powder inhalers**



#### Powders for inhalation

Dry powder inhaler is drug is inhaled as a cloud of fine particles. Powders for inhalation are presented as **single-dose** powders or **multidose** powders. To facilitate their use, active substances may be combined with a suitable carrier.

In pre-metered systems, the inhaler is loaded with powders pre-dispensed in capsules or other suitable pharmaceutical forms. For devices using a powder reservoir, the dose is created by a metering mechanism within the inhaler. The delivered dose is the dose delivered from the

inhaler.

Powders for inhalation

Ideal preparation:

- Effective dosing
  - uniform dose
  - targeted delivery
  - operable at low inhalation flow rates
- Efficient device
- Easy to use

Powders for inhalation

Advantages:

- Propellant free design
- Less need for patient coordination
- Less potential for formulation problems
- Environmental sustainability
- Less potential for extractable from device components

Powders for inhalation

**Disadvantages:** 

- Dependency on patient inspiration flow rate and profile
- Device resistance and other device issues
- More expensive than pressurized MDI
- Complex development and manufacture
- Not available world wide
- Greater potential problems in dose uniformity

#### Powders for inhalation - Spinhaler





#### **Powders for inhalation - Aerolizer**



## **Powders for inhalation - Turbuhaler**





### Powders for inhalation - Turbuhaler



Specific protective cap protects against moisture. It is waterproof when closed.

The reservoir may contain 100-200 dose.

Special plates ensure the accurate dosing.

It measures a single dose by turning the filling screw

#### **Powders for inhalation - Novolizer**



## **Powders for inhalation - Novolizer**



#### **Powders for inhalation - Dischaler**





**Powders for inhalation - Diskhaler** 

## Diskhaler® (Rotadisk)





#### **Powders for inhalation - NEXThaler**



FORADIL 12 µg SPIRIVA 18 µg MIFLONIDE 200 μg **RELENZA 5 mg** SEEBRI BREEZHALER 44 µg ONBREZ BREEZHALER 150 μg **IBUVENTOL** Easyhaler 200 μg FLIXOTIDE DISKUS 100 µg BUDESONID EASYHALER 100 µg FORMOTEROL EASYHALER 12 µg RHINOCORT Turbuhaler 100 µg

BRICANYL TURBUHALER 0,5 mg OXIS TURBUHALER 4,5 μg SEREVENT Diskus 50 µg THOREUS Diskus 50/100 μg SERETIDE Diskus 50/100 µg DIMENIO 50  $\mu$ g/250  $\mu$ g PULMICORT TURBUHALER 100 μg SYMBICORT Turbuhaler 4,5 μg/160 μg SYMBICORT forte Turbuhaler 9 μg/320 μg SYMBICORT mite Turbuhaler 4,5 μg/80 μg

# **Comparison of dry powder inhalers**



SD: single dose

## **Advantages and disadvantages of inhalers**

Davias	A duontoro	Diaghyaptaga
pMDI	Advantage  Compact Portable Multidose Metered dose Familiarity by patient	Disadvantage         • Co-ordination required         • High plume speed         • High deposition in mouth and pharynx         • 'Cold Freon' effect         • Dose counter not always available         • Contains propellants that are greenhouse gases
pMDI + spacer	<ul> <li>No co-ordination necessary</li> <li>Holds aerosol for short period prior to inhalation</li> <li>Slows down aerosol plume</li> <li>Reduces deposition in mouth and pharynx</li> <li>Can improve lung deposition</li> </ul>	<ul> <li>Bulky to carry around</li> <li>Some dose lost in spacer</li> <li>Static charge may be a problem</li> <li>Requires regular cleaning</li> <li>Contains propellants</li> </ul>
Breath-actuated pMDI	<ul> <li>No co-ordination required</li> <li>Compact</li> <li>Portable</li> <li>Breath-actuated</li> </ul>	<ul><li> 'Cold Freon' effect</li><li> Minimum required flow to trigger</li><li> Contains propellants</li></ul>
DPI	<ul> <li>Breath-actuated</li> <li>Does not require propellants</li> <li>Multiple dose devices available</li> <li>Compact</li> <li>Portable</li> <li>Reproducible dose delivered</li> </ul>	<ul> <li>Multiple designs (may be confusing to patients)</li> <li>Requires patient to achieve a minimum inspiratory threshold to generate dose</li> <li>Moisture-sensitive</li> <li>May be complicated to load</li> <li>Single capsule devices require loading each time</li> </ul>
Nebulisers	<ul> <li>Can be used to dispense drugs not available as pMDI or DPI</li> <li>Can deliver high doses of drug</li> <li>Delivery by tidal breathing</li> <li>Vibrating mesh devices are portable</li> <li>Intelligent nebulisers allow more efficient delivery</li> </ul>	<ul> <li>Jet and ultrasonic nebulisers require external energy source</li> <li>Older designs are very inefficient at delivery</li> <li>Long treatment times</li> <li>Newer devices are expensive</li> </ul>
Soft mist inhaler	<ul> <li>Portable</li> <li>Multidose</li> <li>Slow mist generated over 1.5 seconds</li> <li>Fine aerosol droplets</li> <li>Easy to use</li> </ul>	<ul><li>Only one device currently available</li><li>Some co-ordination necessary</li></ul>

## Application problem... OMG!!!



# Thank you for your attention!